



Edition 1.0 2025-04

# INTERNATIONAL STANDARD

Printed electronics – Part 202-11: Materials – Conductive ink – Measurement method of electrical resistance uniformity for large area printed conductive layer

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 31.180; 87.080

ISBN 978-2-8327-0355-7

Warning! Make sure that you obtained this publication from an authorized distributor.

### CONTENTS

FC	OREWO	DRD	3		
IN	TRODI	JCTION	5		
1	Sco	pe	6		
2	Normative references				
3	Terr	ns and definitions	6		
4	Standard environmental conditions				
5	Gen	eral	7		
6	App	arent electrical resistance tomography method	7		
	6.1	Test sample	7		
	6.2	Measurement methodology	7		
	6.3	Test procedure	9		
	6.4	Measurement	. 10		
	6.5	Data analysis	. 10		
	6.5.	1 Reporting electrical resistance	. 10		
	6.5.2	2 Report of results	. 10		
7	Elec	trical potential tomography method	. 11		
	7.1	Test sample	. 11		
	7.2	Measurement methodology	. 11		
	7.3	Test procedure	. 12		
	7.4	Data analysis	. 12		
	7.4.	1 Reporting electrical potential tomography	. 12		
	7.4.2	2 Report of results	. 12		
Bibliography					
		<ul> <li>Schematic diagram showing resistance measurement of a large area printed</li> </ul>			
	•				
Fi	gure 2	<ul> <li>Measurement methodology for a large area printed layer</li> </ul>	9		

Figure 2 – Measurement methodology for a large area printed layer	9
Figure 3 – Example of the electrical resistance tomography results	10
Figure 4 – Measuring points and clearances to sample in electrical potential tomography method	11
Figure 5 – Example of the electrical potential tomography results	12

Table 1 – List of dimensions of samples	7
---	---

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

#### PRINTED ELECTRONICS -

### Part 202-11: Materials – Conductive ink – Measurement method of electrical resistance uniformity for large area printed conductive layer

#### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 62899-202-11 has been prepared by IEC technical committee 119: Printed Electronics. It is an International Standard.

The text of this International Standard is based on the following documents:

Draft	Report on voting
119/537/FDIS	119/540/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members\_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 62899 series, published under the general title *Printed electronics*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

#### INTRODUCTION

The printing process is used for large area applications such as screen displays or digital signage for an outer wall of a building. It is also used to produce virtually transparent conductive films with uniform conductivity that can replace traditional thin film technologies. For fabrication of large area printed electronics, a conductive layer should be printed uniformly in the whole area. Some defects can occur during the printing process.

The most common method to measure the electrical resistivity of printed conductive layer is a four-point probe method which is very useful for obtaining sheet resistance of a conductive layer. However, the measurement area of the four-point probe method is relatively small compared to the whole area of large area devices. Therefore, it is useful to adopt a measurement method that can measure electrical resistance uniformity for a large area device. If the printed layer is very sensitive to the mechanical load of the contact probe, the contactless method (see IEC 62899-202-3) can be applicable. In case of nanomaterials such as carbon nanotube or graphene, in which mechanical damage can occur due to probe contact, the eddy current method can be used (see IEC TS 62607-6-9). This method is limited to the printed conductive layer which does not have mechanical damage during probe contact.

In this document, a method to measure the uniformity of resistances of large area printed conductive layers is described. Resistance in a conductive layer is periodically measured along the grid pattern and the values from the measurement points are compared. Sheet resistance cannot be obtained using this method. However, distribution of electrical resistance can be identified by resistance comparison and mapping. This method is similar to conventional electrical impedance tomography, but this document results from electrical resistance and potential drop measurements can be shown as a tomographic image.

This method is simple and cost-effective for screening line defects in large area printed layer. It is especially useful for a roll-to-roll printing process.

#### **PRINTED ELECTRONICS –**

## Part 202-11: Materials – Conductive ink – Measurement method of electrical resistance uniformity for large area printed conductive layer

#### 1 Scope

This part of IEC 62899 specifies a measurement method of electrical resistance uniformity for large area printed conductive layers. The purpose of this method is to measure resistance uniformity of planar large area printed layers. This method cannot measure sheet resistance. The methods measure electrical resistance or electrical potential drop and use direct contact.

#### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62899-202, Printed electronics – Part 202: Materials – Conductive ink